The Stimpson Product Guide



EYELETS • GROMMETS & WASHERS • ATTACHING MACHINES HOLE PLUGS • CE® RIVETS • SNAP FASTENERS • CLAMPS • FERRULES CONTACTS • STAMPINGS • CONNECTORS • ARROWS • SHELLS • HOOKS QUICK RIVETS • SPINNERS • SPOTS • TERMINALS • VENTS • CORNERS



An Introduction to the Stimpson Company, established 1852...

For a purchase and sales transaction to be truly successful, all parties must benefit. We realize our success depends on YOU, our Customer. Given the opportunity, we are prepared to do our part by providing you with friendly, helpful sevice; by maintaining the largest inventories in the industry; and by providing products unmatched for quality, supported by on-time delivery and attractive pricing.

Our goal is SUCCESS TOGETHER









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PRODUCTION



MACHINING CENTER



E.D.M.



Greetings...In this catalog we have attempted to provide a representative selection of the products that we manufacture every day. But, as you will see, the possibilities are almost endless...*And for this, WE THANK YOU, our customer.*

Stimpson 🚬

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Stimpson Products...helping our Customers make their quality products that much better.

Product Index

Eyelets

An Introduction 10-13 Apparel
Funnel Flange & Tapped27
GS [®] 14-15
Looseleaf Binder
Polybag 18-19
Pre-coiled
Shoe
Shoulder 19,27
Tag
Telescoping 7,16-17 Terminal 26

Grommets

Oblong8-9
Rolled Rim 8-9
Self-Piercing6
Sheet Metal 6-7

Hole Plugs

Electrical Knockout	24-25
Special	24-25
Standard	24-25
Tubing	24-25

Rivets

Caps	2
C-E [®]	
Quick	3
Side Prong 22-2	3
Spot 22-2	

Snap Fasteners

Battery
Belt
Envelope 19
Ring
Standard

Washers

Washers
Apparel
Industrial 30-31
Neck 6-7,16-17
Oblong8-9
Screw
Sheet Metal 6-7
Spur8-9
Teeth
Terminal
Vent

Additional Categories

Arrows, Hands and
Spinners 30-31
Clamps and Tips 28-29
Contacts
Corners 28-29
Envelope Clasps 19
Fahnestock Clips
Ferrules, Shells, Caps and
Cups
Finishes
Fuse Plugs Contacts 26
Government Contracts 34
Hangers and Hooks 30-31
Machinery 32-33
Ring & Spade Terminals 27
Vents

Stimpson's Newest Items ... 35

Browsing through this catalog you will note the vast selection of products Stimpson has developed over the many years of servicing our customers. It is, therefore, very likely that the part you are looking for will already be available. However, if your requirement is for a custom part, or you need a variation of an existing part, Stimpson tool and die capabilities are unmatched in the industry. In many cases an alteration to our existing tooling may be all that is necessary, resulting in time and cost savings to you.

What about my choice of metals, colors and finishes?

METALS

Brass, Steel, Aluminum, Copper, Zinc, Gilding Metal and Stainless Steel are our most commonly requested metals, though other less popular metals are often used.

COLORS

Choose from a broad spectrum of standard or custom colors with bulk painted or sprayed enamel finishes. Anodized colors are available on aluminum eyelets and grommets.



FINISHES

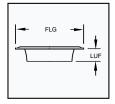
Whether your needs are for decorative or protective purposes, STIMPSON has its own modern in-plant facilities for these popular processes:

NICKEL PLATING BRASS PLATING ZINC PLATING COPPER PLATING ANTIQUE BRONZE PLATING BLACK NICKEL PLATING LACQUERING BURNISHING ANODIZING MOLTEN TINNING ELECTRO TIN PLATING PHOSPHATING PASSIVATING ENAMELING SPRAYING ANNEALING SLUSH COMPOUND CHEMICAL BLACKENING



Sheet Metal Grommets

Sheet Metal Grommets - can be used interchangeably with plain, teeth or neck washers.

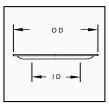


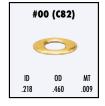
#00 Hole Size 3/16 ′ ′									
	-								
FLG .425	LUF .135	MT .009							





Plain Washers - basic reinforcement, providing support for the grommet setting.

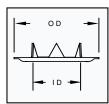


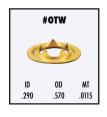


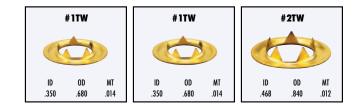


#1 (C84) #1 (C84) #2 (C85) ID OD MT ID OD MT 00 MT .359 .453 .835 .012 .359 .700 .012 .700 .012

Teeth Washers - a firmer, tighter grasp, particularly in woven materials.







$Neck \ Washers$ - telescoping, barrel to barrel setting, reinforces the hole with two entire parts.

	A1155	5* (Size	ze #00) A1197* (Size #0)		e #0)	A1334 (Size #0)				A1340* (Size #1)				A134	0* (Siz	(e #1)	1	A3630* (Size #2)						
		8			0			Č						2			b)		C					
	FLG	LUF	MT	FLG	LUF	MT		FLG	LUF	MT		LG	LUF	MT	FLG	LUF	MT		FLG	LUF	MT			
	.425	.125	.010	.531	.100	.010		.562	.080	.009		05	.105	.010	.705	.105	.010		.840	.095	.013			

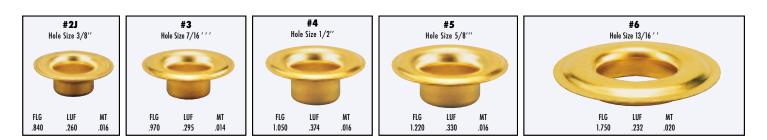
* INDICATES SCORED EYELETS

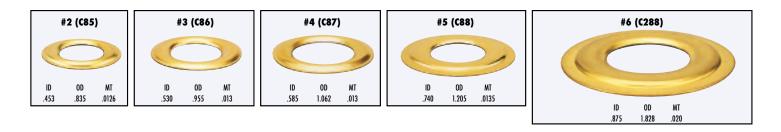
Self-Piercing Grommets and Washers - will pierce most fabrics without pre-punching a hole, while setting the grommet and washer in the same action.

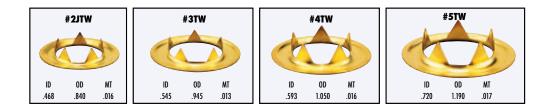
SPG/SPW #0 Hole Size 1/4"				PG/SP Hole Size 5			SPG/SP Hole Size	S	PG/SP Hole Size			SPG/SPW #3 Hole Size 7/16 "						
				9			<			<								
	\bigcirc			C				C			4							
SPG	FLG LUF .550 .165	MT .015	SPG	FLG .630	LUF .200	MT .015	SPG	FLG .630	LUF .275	MT .015	SPG	FLG .750	LUF .200	MT .015	SPG	FLG .970	LUF .185	MT .015
SPW	ID OD .337 .575	MT .011	SPW	ID .400	OD .655	MT .011	SPV	ID .400	OD .655	MT .011	SPW	ID .437	OD .770	MT .011	SPW	ID .546	OD .970	MT .011

with Plain, Teeth and Neck Washers

Stimpson Grommets and Washers are made from Brass, Aluminum and Zinc, and are available in base metal or with popular finishes such as Nickel or Dull Black Chemical. Many sizes are also available in Stainless Steel.











PACKAGING: Normally Grommets and Washers are shipped in bulk, however they may also be packed in 1, 5 or 10 gross boxes at additional cost. Self-Piercing Grommets and Washers are packed 500 pieces to a box at no additional cost.

AVAILABILITY: Stimpson maintains the largest inventory of Grommets and Washers in the industry. In most cases, even orders calling for popular finishes will be in stock.

GOVERNMENT CONTRACTS:

Stimpson Grommets and Washers conform to U.S. Military specifications and may be ordered by Military **Type** and **Class** Numbers.

All dimensions are in inches. Photos approximate actual size. Hole size is approximate measurement after setting. MT= metal thickness

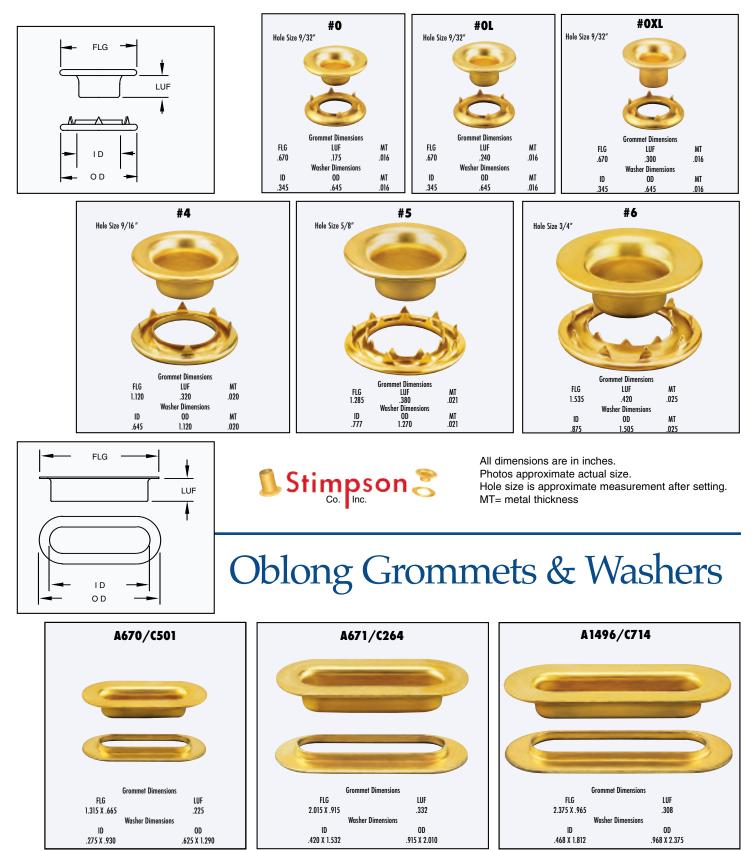
Telescoping Eyelets with Neck Washers

The eyelet alternative in a telescoping setting. Additional sizes are available.

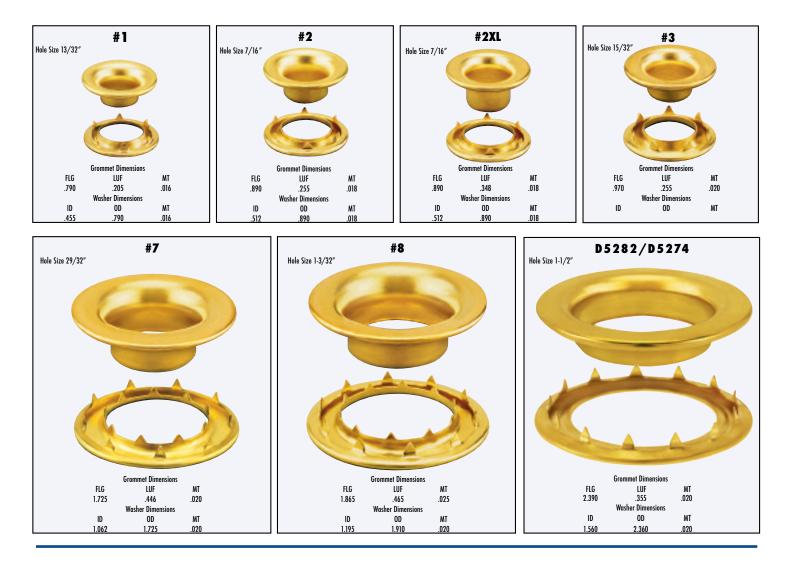
A1445/A1155*	A 1181/A1197*	A1998/A1197*	A1333/A1334
Hole Size .177	Hole Size .273	Hole Size .270	Hole Size .274
FLG .403/.425	FLG .535/.531	FLG .540/.531	FLG .545/.562
LUF .210/.125	LUF .155/.100	LUF .120/.100	LUF .145/.080
MT .0135/.010	MT .010/.010	MT .016/.010	MT .013/.009

Rolled Rim Grommets with Spur Washers

Made from Brass, Zinc, and in many sizes, Stainless Steel, Stimpson Rolled Rim Grommets and Spur Washers interlock, with their teeth grasping the material, providing a rugged, unyielding setting. Also available in popular finishes such as Nickel and Dull Black Chemical.



Stimpson maintains the largest inventory of Grommets and Washers in the industry. All Stimpson Grommets and Washers meet with the latest Military and Commercial Specifications.

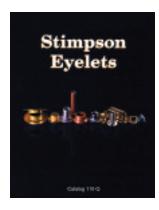


Stimpson Oblong Grommets and Washers can be made from Brass, Aluminum, Zinc or Stainless Steel. Our most popular sizes are displayed below.



An Introduction to Stimpson Eyelets

No matter where you are, you're always surrounded by STIMPSON EYELETS. They're all over your home; in your appliances, electrical circuits, tools, children's toys, clothing, shoes, sneakers, furniture, lighting fixtures, outlets and switches, heating units, alarms, and more. They'll surround you in your car, on planes, trains, buses...even in space shuttles; and when you go to work, shopping or the gym, you'll find them there also.

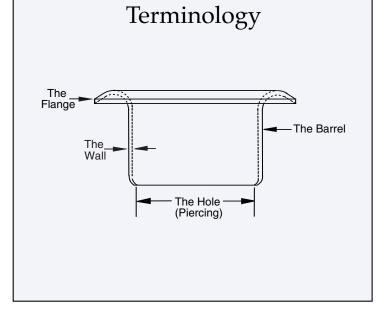


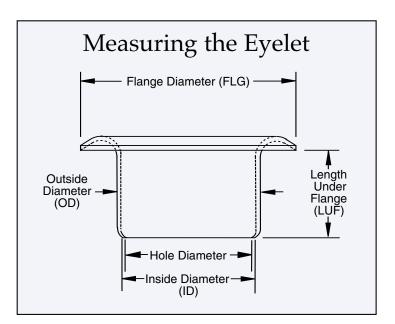
Small, inexpensive, and often not seen, STIMPSON EYELETS are an indispensable ingredient in the successful production of most every manufacturing industry. On the pages that follow, we will introduce you to some of the over 3,800 sizes and styles we ship worldwide. For more information regarding STIMPSON EYELETS, please request our Eyelet Catalog.

We now provide the following "Introduction to Stimpson Eyelets" to acquaint you with their many characteristics, and we invite you to speak with our Customer Service Representatives about your eyeleting needs. STIMPSON EYELETS are the low cost, reliable solution to thousands of fastening requirements.

Standard Tolerances

<u>Dimensions</u>	Tolerance
Flange Diameter	+/005"
Outside Diameter	+/002"
Length Under Flange	+/005"
Hole Diameter	usually .005" smaller than mean inside diameter





Settings



There are three basic types of settings...Roll (or coil), Scored, or Flared. The most common is the Roll which provides a smooth, rounded, uniform surface. A Scored setting divides the end of the barrel into equal segments to provide extra grip strength in soft materials. A Flared setting is commonly used in PC boards and provides a funnel appearance often used for soldering. **Rolled Flange:** A finished and decorative appearance make the Rolled Flange a popular choice. When set, the under edges of the flange lend well to obtaining a tight setting by gripping the work.

Flat Flange: Usually selected when minimum above surface projection is desired, or where a recessed hole is used for clearance requirements. In soft or thin materials they may be chosen to avoid the flange cutting through the material.

Clipped Flange: Where space constraints require virtually no flange, the usual flange area is clipped (trimmed) as close as possible to the outside diameter of the barrel.

Straight Barrel: Straight barrel eyelets are the most commonly used. The holes in the materials to be fastened together are usually the same size, and the straight barrel aids in alignment.

Tapered Barrel: The barrel has a definite tapering down of diameter from just under the flange to the bottom end. Desirable primarily in fastening soft materials since the taper provides an easy insertion into the work.

Shoulder Eyelets: So called because the barrel consists of two distinct diameters resulting in a stepped shoulder effect. Used to join parts with dissimilar hole sizes; or with the upper (larger) barrel portion acting as a spacer.

No two applications being alike, it's impossible to offer specific standards as to how much barrel length there should be to obtain proper coil/grip. Too much length can result in barrel buckling (collapsing). Too little may mean loss of grip strength. Rigid materials usually need less; soft flexible

The Flange





The Barrel



Coil/Grip Ranges

Funnel Flange: Popular in the electronics industry for easy insertion of leads, and/or trapping of solder flow on PC boards. Used for costume jewelry where gem stones are glued into the funnel contour.

Bell Flange: Also ideal for easy acceptance of leads. The rounded inner contour reduces abrasion where wire, cord, or rope is passed through the length of the barrel.

Embossed Flange: Combines the contour of the rolled and flat flange to provide the holding power of the roll with a flat outer edge to reduce the chance of cutting through the work.

Custom Flanges: A wide variety of custom shape flanges are available for unique applications. Most of our standard eyelets can be altered to provide the configuration you may need.

Closed End: A closed end can be used to fasten different pieces together while eliminating the pass through of air, dirt, grease, or other foreign matter. To set, the end of the barrel is bumped to collapse tightly against the work pieces. Also commonly used as a press fit into materials as a hole reinforcement to seat dowel, rods, etc.

Oblong and Square Barrels: In addition to the most common barrel styles described above, Oblong and Square Barrels are popular for specialized applications.

Pre-Coiled: Normally used as spacers, they are frequently molded in place in rubber or plastics.

materials will need more, as a wide coil (to grip more material) is desirable. If parts fastened are exposed to unusual stresses, extra length is usually desirable, even though materials may be rigid in nature.

As a general guide in preliminary selection, the following should be helpful:

Eyelet Diameter:	3/64" to 1/16"	3/32" to 1/8"	5/32" to 3/16"	1/4" or more
Additional Length:	1/32"	1/16"	3/32"	1/8"

For final determination as to proper length, after selecting an eyelet let us make actual settings for your functional testing. Or, send samples of your components and we'll select an eyelet and forward the settings for your review.

Stimpson eyelets, over 3,800



FLAT FLANGE



▲ BELL FLANGE



SHOULDER





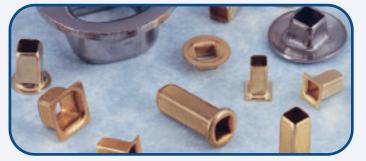


FUNNEL FLANGE

sizes and styles to choose from



ROLLED FLANGE



SQUARE BARREL

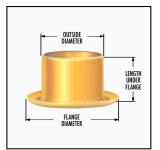


OBLONG



TELESCOPING





Stimpson "Graduated Size" (GS®) Eyelets are as their name indicates... a system of standard eyelets incorporating a series of graduated increases (1/32 of an inch) in both length and outside barrel diameters. The result is 72 eyelets which will meet the requirements of most general purpose eveleting applications.

Measurement in Inches

Nominal Hole Size	2/32	GS	2-2	GS	2-3	GS 2	2-4	GS 2	2-5	GS	2-6	GS	2-7
Outside Diameter	.059							1					
Flange Diameter	.105				L			4	•				
Metal Thickness	.007												
Length Under Flange		2/32	.062	3/32	.093	4/32	.125	5/32	.156	6/32	.187	7/32	.219
		1.5	}	2.3	36	3.1	}	3.9	6	4.7	5	5.	56

Nominal Hole Size	3/32	GS 3	-3	GS 3	3-4	GS	3-5	GS	3-6	GS 3	B-7	GS	3-8	
Outside Diameter	.089	_					•	ſ		1				
Flange Diameter	.150				•	•	L		J			•	L	
Metal Thickness	.009													
Length Under Flange		 3/32	.093	4/32	.125	5/32	.156	6/32	.187	7/32	.219	8/32	.250	
		2.3	5	3.1	8	3	.96	4.7	75	5.5	6	6	5.35	

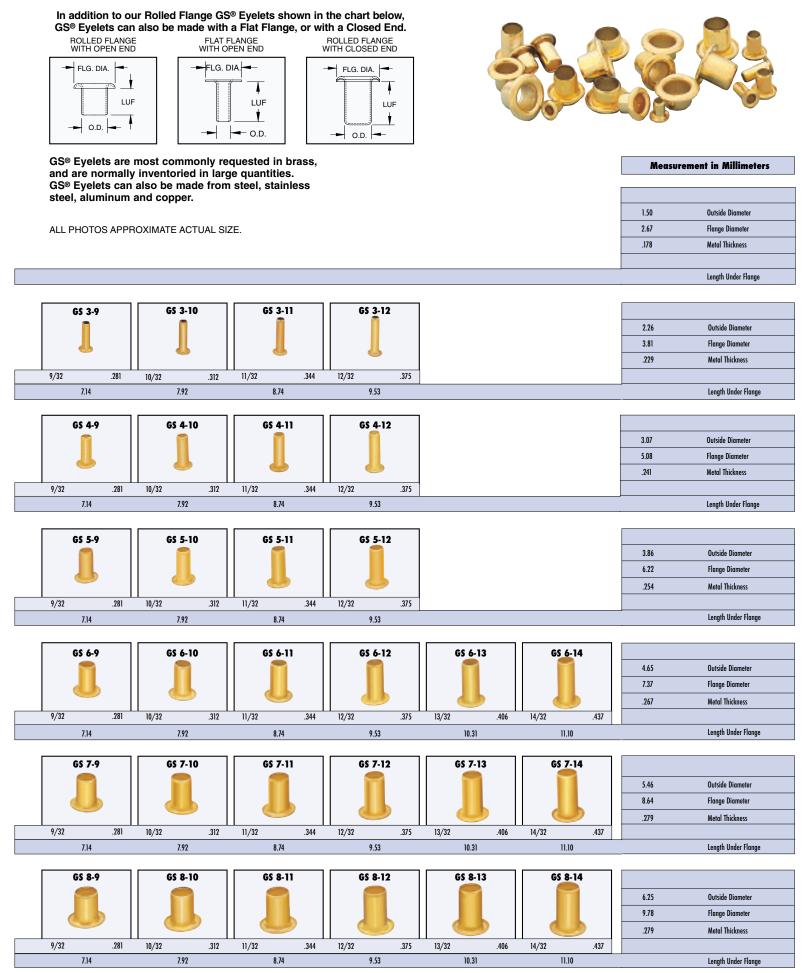
Nominal Hole Size	4/32]	GS 4	-3	GS	4-4	GS	4-5	GS 4	1-6	GS 4	¥7	GS	4-8
Outside Diameter	.121							_			6		1	
Flange Diameter	.200				l 4			L,		b		6		L
Metal Thickness	.0095													
Length Under Flange			3/32	.093	4/32	.125	5/32	.156	6/32	.187	7/32	.219	8/32	.250
			2.36		3	.18	3	.96	4.7	5	5.5	6	6.	35

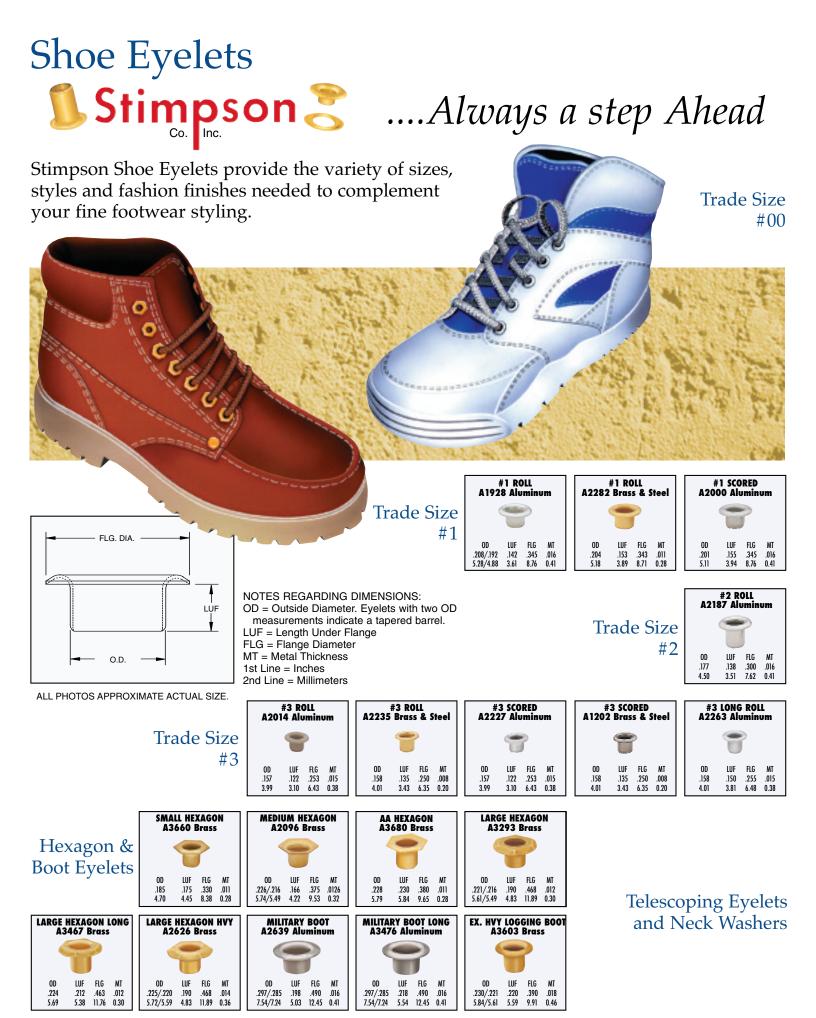
Nominal Hole Size	5/32	GS 5	-3	GS	5-4	GS	5-5	GS S	-6	GS 5	5-7	GS	5-8	
Outside Diameter	.152											6		
Flange Diameter	.245	- 6	6		I		6				6	l d	_	
Metal Thickness	.010													
Length Under Flange		3/32	.093	4/32	.125	5/32	.156	6/32	.187	7/32	.219	8/32	.250	
		2.30	.	3.1	18	3.9	6	4.7	5	5.5	6	6.	35	

Nominal Hole Size	6/32	GS 6	-3	GS	6-4	GS	6-5	GS	6-6	GS 6	5-7	GS	5-8	
Outside Diameter	.183											6		
Flange Diameter	.290		6		Ъ				b			d	Ь	
Metal Thickness	.0105													
Length Under Flange		3/32	.093	4/32	.125	5/32	.156	6/32	.187	7/32	.219	8/32	.250	
		2.3	6	3	.18	3.9	16	4.7	15	5.5	6	6.3	5	

Nominal Hole Size	7/32	GS 7	-3	GS	7-4	GS	7-5	GS 7	-6	GS 7	7-7	GS	7-8
Outside Diameter	.215												
Flange Diameter	.340		D	d		d			Ь				b
Metal Thickness	.011												
Length Under Flange		3/32	.093	4/32	.125	5/32	.156	6/32	.187	7/32	.219	8/32	.250
		2.30	j	3.1	8	3.9	96	4.7	5	5.5	6	6.	35

Nominal Hole Size	8/32	GS	8-3	GS	8-4	GS	8-5	GS	8-6	GS	B-7	GS	8-8	
Outside Diameter	.246									6				
Flange Diameter	.385								Ь			d		
Metal Thickness	.011													
Length Under Flange		 3/32	.093	4/32	.125	5/32	.156	6/32	.187	7/32	.219	8/32	.250	
		2.	36	3.	18	3.9	96	4.7	5	5.5	6	6.3	35	

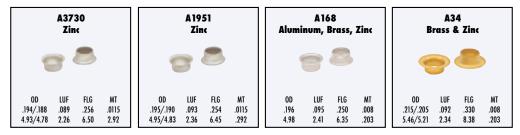




	#1 INVISIBLE A2601 Aluminum	#2 INVISIBLE A3639 Aluminum	#2 INVISIBLE A2179 Brass & Steel	#3 INVISIBLE A2050 Aluminum	#3 INVISIBLE A2068 Aluminum	#3 INVISIBLE A2557 Brass & Steel
Invisible Eyelets	instance of	-	-	-	-	1
INCHES MILLIMETERS	OD LUF FLG MT .230/.209 .135 .333 .014	OD LUF FLG MT .184/.156 .136 .298 .014 4.67/3.96 3.45 7.57 0.36	OD LUF FLG MT .181/150 .130 .298 .0085 4.60/3.81 3.30 7.57 0.22	OD LUF FLG MT .157/.132 .124 .238 .016 3.99/3.35 3.15 6.05 0.41	OD LUF FLG MT .175/.146 .124 .255 .016 4.45/3.71 3.15 6.48 0.41	OD LUF FLG MT .166/.134 .130 .255 .009 4.22/3.40 3.30 6.48 0.23
#00 ROLL A1967 Aluminum	#00 ROLL A2400 Brass & Steel	#00 LONG ROLL A 3625 Aluminum	#00 LONG ROLL A2620 Brass & Steel	#00 EX. LONG ROLL A3654 Aluminum	J.L. ROLL A 1942 Aluminum	J.L. ROLL A3165 Brass & Steel
	-				-	
0D LUF FLG MT .277 .157 .490 .016 7.04 3.99 12.45 0.41	0D LUF FLG MT .275 .150 .495 .011 6.99 3.81 12.57 0.28	OD LUF FLG MT .282 .182 .493 .016 7.16 4.62 12.52 0.41	OD LUF FLG MT .280/.272 .180 .488 .012 7.11/6.91 4.57 12.40 0.30	OD LUF FLG MT .280 .210 .495 .016 7.11 5.33 12.57 0.41	OD LUF FLG MT .321/.288 .222 .515 .018 8.15/7.32 5.64 13.08 0.46	OD LUF FLG MT .290/.270 .225 .510 .013 7.37/6.86 5.72 12.95 0.33
	AA ROLL SHORT A2690 Aluminum	AA ROLL A2269 Aluminum	AA ROLL A2605 Brass & Steel	AA FLAT A3575 Brass	AA SCORED A2272 Aluminum	AA SCORED A289 Brass & Steel
Trade Size AA	-	-	-	-	T	-
	OD LUF FLG MT .220 .125 .390 .015 5.59 3.18 9.91 0.38	OD LUF FLG MT .220 .168 .390 .015 5.59 4.27 9.91 0.38	0D LUF FLG MT .215 .150 .390 .008 5.46 3.81 9.91 0.20	OD LUF FLG MT .235/.220 .190 .400 .013 5.97/5.59 4.83 10.16 0.33	OD LUF FLG MT .220 .168 .390 .015 5.59 4.27 9.91 0.38	OD LUF FLG MT .215 .165 .390 .008 5.46 4.19 9.91 0.20
AA LONG ROLL A2030 Aluminum	AA LONG ROLL A2617 Brass & Steel	AA EX. LONG ROLL A3138 Aluminum	AA EX. LONG ROLL A3433 Brass & Steel	AA LONG SCORED A2236 Aluminum	AA LONG SCORED A2711 Brass & Steel	AA EX. LONG SCORED A3592 Brass & Steel
OD LUF FLG MT	OD LUF FLG MT	OD LUF FLG MT	OD LUF FLG MT			
.220 .188 .390 .015 5.59 4.78 9.91 0.38	.215 .188 .388 .010 5.46 4.78 9.86 0.25	.227/.220 .220 .385 .018 5.77/5.59 5.59 9.78 0.46	.228 .217 .390 .012 5.79 5.51 9.91 0.30	.220 .188 .390 .015 5.59 4.78 9.91 0.38	.215 .190 .388 .010 5.46 4.83 9.86 0.25	.215 .215 .388 .010 5.46 5.46 9.86 0.25
#1 SCORED A2041 Brass & Steel	#1 FLAT SCORED A3115 Brass & Steel	#1 LONG ROLL A1979 Aluminum	#1 LONG ROLL A2380 Brass & Steel	#1 EX. LONG ROLL A1685 Aluminum	#1 LONG SCORED A2374 Aluminum	#1 LONG SCORED A2379 Brass & Steel
OD LUF FLG MT	OD LUF FLG MT	OD LUF FLG MT	OD LUF FLG MT			
.204 .153 .343 .011 5.18 3.89 8.71 0.28	.202 .180 .360 .009 5.13 4.57 9.14 0.23	.200/.190 .182 .343 .016 5.08/4.83 4.62 8.71 0.41	.204 .185 .345 .009 5.18 4.70 8.76 0.23	.200 .212 .343 .016 5.08 5.38 8.71 0.41	.200/.190 .187 .343 .016 5.08/4.83 4.75 8.71 0.41	.204 .185 .345 .009 5.18 4.70 8.76 0.23
#2 ROLL A1387 Brass & Steel	#2 SCORED A2101 Aluminum	#2 SCORED A2058 Brass & Steel	#2 LONG ROLL A2343 Aluminum	#2 LONG ROLL A2372 Brass & Steel	#2 EX. LONG ROLL A2627 Brass & Steel	#2 LONG SCORED A2367 Brass & Steel
-	*	*	T	-		-
0D LUF FLG MT .173 .142 .300 .012 4.39 3.61 7.62 0.30	OD LUF FLG MT .177 .138 .300 .016 4.50 3.51 7.62 0.41	OD LUF FLG MT .183 .142 .300 .010 4.65 3.61 7.62 0.25	OD LUF FLG MT .180 .165 .300 .013 4.57 4.19 7.62 0.33	OD LUF FLG MT .180 .162 .303 .009 4.57 4.11 7.70 0.23	OD LUF FLG MT .180 .190 .300 .013 4.57 4.83 7.62 0.33	OD LUF FLG MT .180 .162 .303 .009 4.57 4.11 7.70 0.23
#3 LONG SCORED A2265 Aluminum	#3 LONG SCORED A2647 Brass & Steel		T 1 0:	#4 ROLL A2013 Brass & Steel	#4 LONG ROLL A2180 Aluminum	#5 ROLL A2232 Aluminum
T	T		Trade Size #4 & #5	-	-	
0D LUF FLG MT .158 .150 .255 .015 4.01 3.81 6.48 0.38	OD LUF FLG MT .156 .160 .255 .010 3.96 4.06 6.48 0.25			OD LUF FLG MT .157 .102 .235 .010 3.99 2.59 5.97 0.25	OD LUF FLG MT .158 .122 .235 .012 4.01 3.10 5.97 0.30	OD LUF FLG MT .127 .105 .195 .012 3.23 2.67 4.95 0.30
#1 EYELET A1928 Aluminum	#1 LONG EYELET A1979 Aluminum	AA EYELET A2269 Aluminum	AA LONG EYELET A2030 Aluminum	#404 EYELET A1983 Alum. & Brass	#505 EYELET A2095 Aluminum	J.L. EYELET A 1942 Aluminum
-	7	-	-	-	-	
OD LUF FLG MT .208/.192 .142 .345 .016 5.28/4.88 3.61 8.76 0.41	OD LUF FLG MT .200/.190 .182 .343 .016 5.08/4.83 4.62 8.71 0.41	OD LUF FLG MT .220 .168 .390 .015 5.59 4.27 9.91 0.38	OD LUF FLG MT .220 .188 .390 .015 5.59 4.78 9.91 0.38	OD LUF FLG MT .268/212 .165 .455 .016 6.81/5.38 4.19 11.56 0.41	OD LUF FLG MT .307/.295 .150 .537 .016 7.80/7.49 3.81 13.64 0.41	OD LUF FLG MT .321/288 .222 .515 .018 8.15/7.32 5.64 13.08 0.46
#1 WASHER A2217 Aluminum	#1 WASHER A2217 Aluminum	AA WASHER A2578 Aluminum	AA WASHER A2578 Aluminum	#202 WASHER A2384 Alum. & Brass	#303 WASHER A 1950 Aluminum	#303 WASHER A1950 Aluminum
0D LUF FLG MT .240 .090 .388 .012 6.10 2.29 9.86 0.30	OD LUF FLG MT .240 .090 .388 .012 6.10 2.29 9.86 0.30	0D LUF FLG MT .255 .095 .435 .013 6.48 2.41 11.05 0.33	OD LUF FLG MT .255 .095 .435 .013 6.48 2.41 11.05 0.33	OD LUF FLG MT .255 .119 .448 .013 6.48 3.02 11.38 0.33	OD LUF FLG MT .335 .100 .545 .009 8.51 2.54 13.84 0.23	OD LUF FLG MT .335 .100 .545 .009 8.51 2.54 13.84 0.23

For Tags, Envelopes, Binders, Polybags

"Tag and Polybag" Flat Flange Eyelets



0

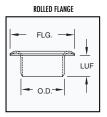
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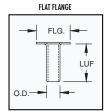
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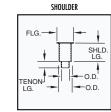
Designed and manufactured to run in today's high speed machinery, Stimpson eyelets provide the exacting tolerances needed to insure uninterrupted production. These proven industry standards have been developed over time to meet almost any production requirement. Our GS® Eyelets, Grommets & Washers, CE® Rivets and Corners provide the complete package of fastener products for your industry.

NOTES REGARDING DIMENSIONS: OD = Outside Diameter. Eyelets with two OD measurements indicate a tapered barrel. LUF = Length Under Flange FLG = Flange Diameter MT = Metal Thickness 1st Line = Inches 2nd Line = Millimeters

Measuring the Eyelet...







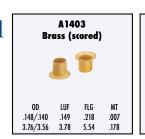
Supporting product lines found elsewhere in this catalog...



ALL PHOTOS ARE APPROXIMATE ACTUAL SIZE.

A2491 Brass, Steel, Zinc	A35 Aluminum, Brass, Steel, Zinc	A2658 Aluminum, Brass, Steel	A36 Aluminum, Brass, Steel, Zinc	A38 Brass & Zinc	A558 Brass & Zinc
	3 🐨	80		08	\bigcirc
0D LUF FLG MT .245 .095 .324 .010 6.22 2.41 8.23 .254	OD LUF FLG MT .260/.250 .132 .375 .008 6.60/6.35 3.35 9.53 .203	0D LUF FLG MT 341115450008 8.66 2.92 11.43203	0D LUF FLG MT .342 .092 .460 .008 8.69 2.34 11.68 .203	0D LUF FLG MT .343 .131 .468 .009 8.71 3.33 11.89 .229	0D LUF FLG MT .356 .110 .475 .010 9.04 2.79 12.07 .254

"Button and String Envelope" Eyelets









Rolled Flange Eyelets for Ribbons, Folders, Financial and Legal Documents





Bras	A73 s, Ste	7 el, Zir	ĸ	
	ן י			
0D .185/.175 4.70/4.45		FLG .285 7.24	MT .010 .254	

Alumin	A74 ium, B	-	Steel								
e											
0D .185 4.70	LUF .102 2.59	FLG .285 7.24	MT .009 .229								

MT

.225 .008

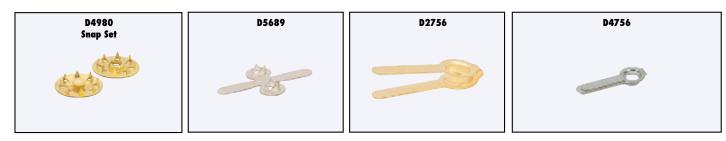
FLG

5.72 .203

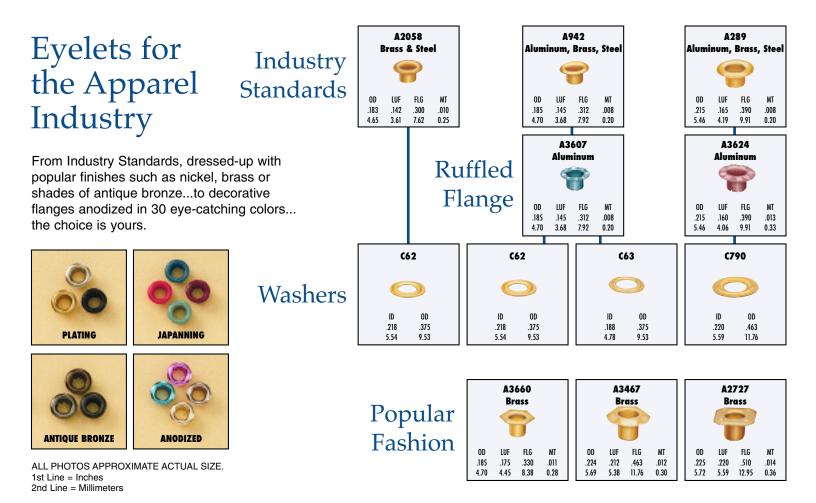
Shoulder Eyelets for Looseleaf Binders

		8417 teel					634 teel					2145 & Sto	eel	
	5		0		L	5		0			(0	
		Shldr	Tenon				Shldr	Tenon				Shldr	Tenon	
OD	FLG	Lg	Lg	MT	OD	FLG	Lg	Lg	MT	OD	FLG	Lg	Lg	MT
.204/.176	.375	.357	.062	.012	.237/.178	.375	.329	.062	.014	.237/.180	.375	.495	.094	.0145
5.18/4.47	9.53	9.07	1.57	.305	6.02/4.52	9.53	8.36	1.57	.356	6.02/4.57	9.53	12.57	2.39	.368

Envelope Snaps and Clasps







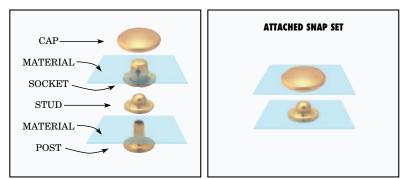
Snap Fasteners

The combinations displayed are a representation of the variety of quality Snap Fasteners offered by Stimpson.

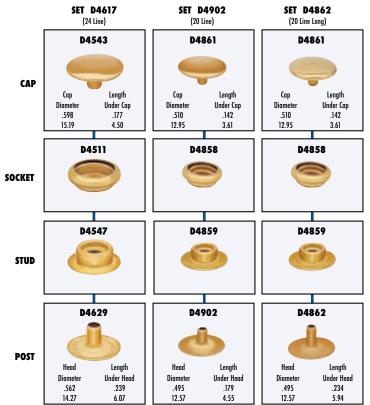
Most Snap Fasteners are available in both brass and steel, with varying sized posts to accommodate material thickness. Popular finishes include nickel and dull black chemical.

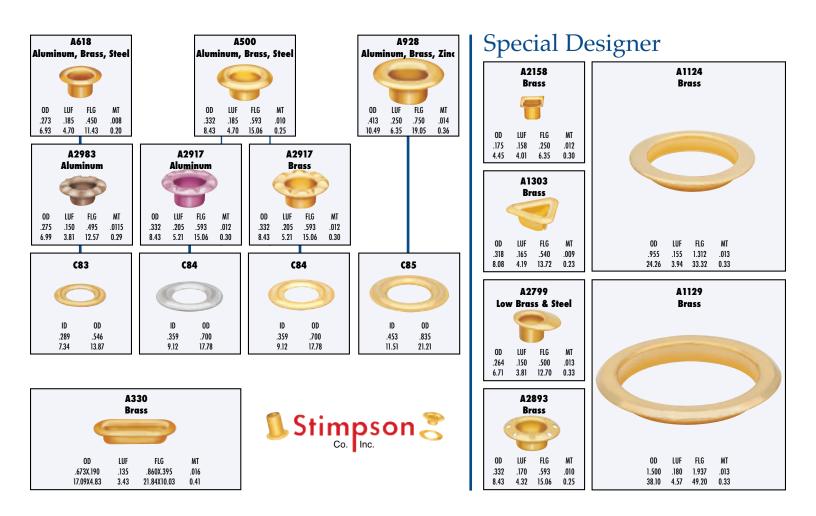
Stimpson Ring Snaps conform to MIL-F-10884, MS 27980 and MS 27981.

Please see page 19 for Envelope Snaps and page 26 for Battery Snaps, and page 35 for the latest additions to this product line.

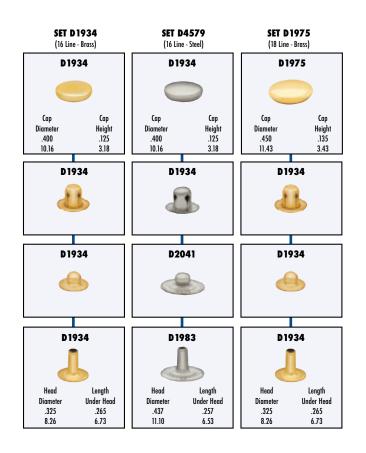


Ring Snap Sets





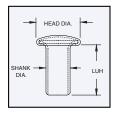
Standard Snap Sets



Belt Snap Sets



C-E[®] Rivets



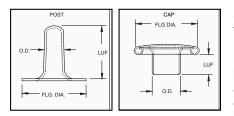
C-E[®] Rivets are made from brass and steel. They can be plated in a nickel, brass, antique bronze or a variety of other finishes. Designed for today's light to medium riveting applications, C-E[®] Rivets are uniform, strong and coil better than conventional tubular rivets. A full line of foot, electric and pneumatic machines support their application.



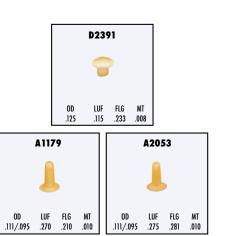
ALL PHOTOS APPROXIMATE ACTUAL SIZE. 1st Line = Inches 2nd Line = Millimeters

Quick Rivets

with cap

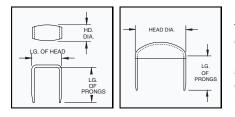


Stimpson Quick Rivets are ideal for quick, simple fastening/joining of light weight materials. Easy to use, these parts can be collapsed by use of a hammer or inexpensive hand machine through a pre-punched hole. For production quantity usage, automatic feed machines are available for feeding one or both parts. Available in most sizes in both brass and steel, they can be plated in a variety of finishes to meet your requirements.

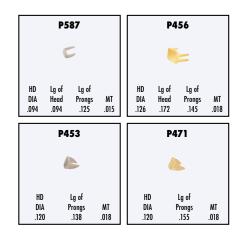


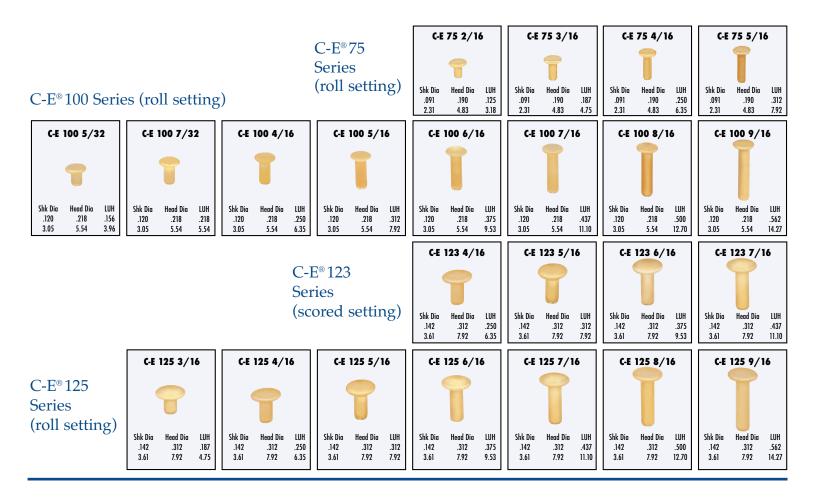
Side Prong and Spot Rivets

without cap



Stimpson Side Prong and Spot Rivets are made from steel and brass and can be plated in a variety of finishes to meet your needs. Most of these items can be furnished in varying lengths and special design heads showing trademarks, monograms, etc. can be made to order. The following is a sampling of the types of Side Prong and Spot Rivets which are available.





S.	timp ^{Co.} Inc	son		D3048 00 LUF FLG MT .165 .134 .330 .008	D5414 OD LUF FLG MT .165 .120 .360 .008	
	A1411	A3103	A3036	A3027	D5238	D5234
	OD LUF FLG MT .130/.118 .342 .280 .008	OD LUF FLG MT .130/.118 .342 .270 .008	OD LUF FLG MT .130/.118 .337 .406 .013	OD LUF FLG MT .126/.118 .490 .285 .0105	OD LUF FLG MT .126/.118 .475 .312 .0105	OD LUF FLG MT .130/.118 .325 .312 .008

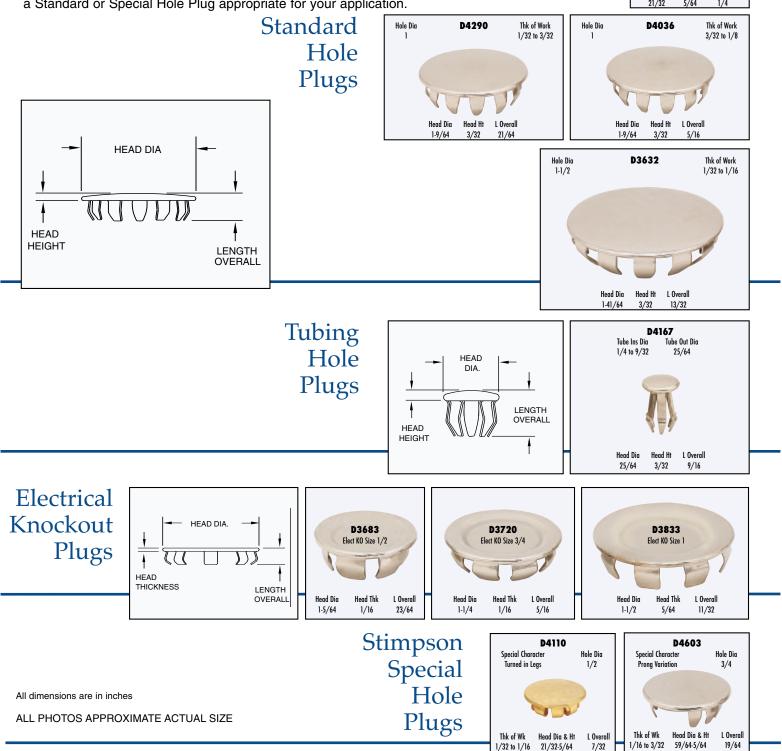
		P591			P	400			P4	03			P	107			F	473			P4	55			P4 1	11	
		C				2			0																		
HI Di .16	A He	ad Pron	gs MT	HD Dia .178	Lg of Head .312	Lg of Prongs var	MT .030	HD Dia .190	Lg of Head .312	Lg of Prongs var	MT var	HD DIA .200	Lg of Head .375	Lg of Prongs var	MT var	HC Di .25	Head	Prongs	MT var	HD DIA .255	Lg of Head .422	Lg of Prongs .250	MT .025	HD Dia .310	Lg of Head .385	Lg of Prongs var	MT .025
		P414			P	583			P4	25			P	410			F	426			P5	92			P56	69	
					0				6					B				k				Ł					
	HD DIA .150	Lg of Prongs .187	MT .017	D	ID IA 19	Lg of Prongs .312	MT .025	HI Di .26	A	Lg of Prongs .230	MT .018	HI Di. .26	4	Lg of Prongs var	MT var		HD Dia 312	Lg of Prongs .250	MT .018	HI Di .50	A	Lg of Prongs .312	MT .020	HD D1/ .50	Р	Lg of Prongs .344	MT .020



We've chosen some of our most popular Hole Plugs for display on these pages. However, if you can't find one to fit your requirements, don't be concerned for we have over 300 additional Hole Plugs to choose from. In addition, new Hole Plugs are continually being developed to meet our customers' special applications (see page 35 for examples).

Most of our Hole Plugs can be made from brass, steel and #1050 Carbon Steel, as your need requires. Other metals, such as Stainless Steel, are available for special situations. With minor tooling modifications most parts can be furnished stamped with your logo, with a different hole size in head, or with one or more prongs removed.

With a fax of your print and/or details of your application, we will be pleased to recommend a Standard or Special Hole Plug appropriate for your application.



21/32-5/64

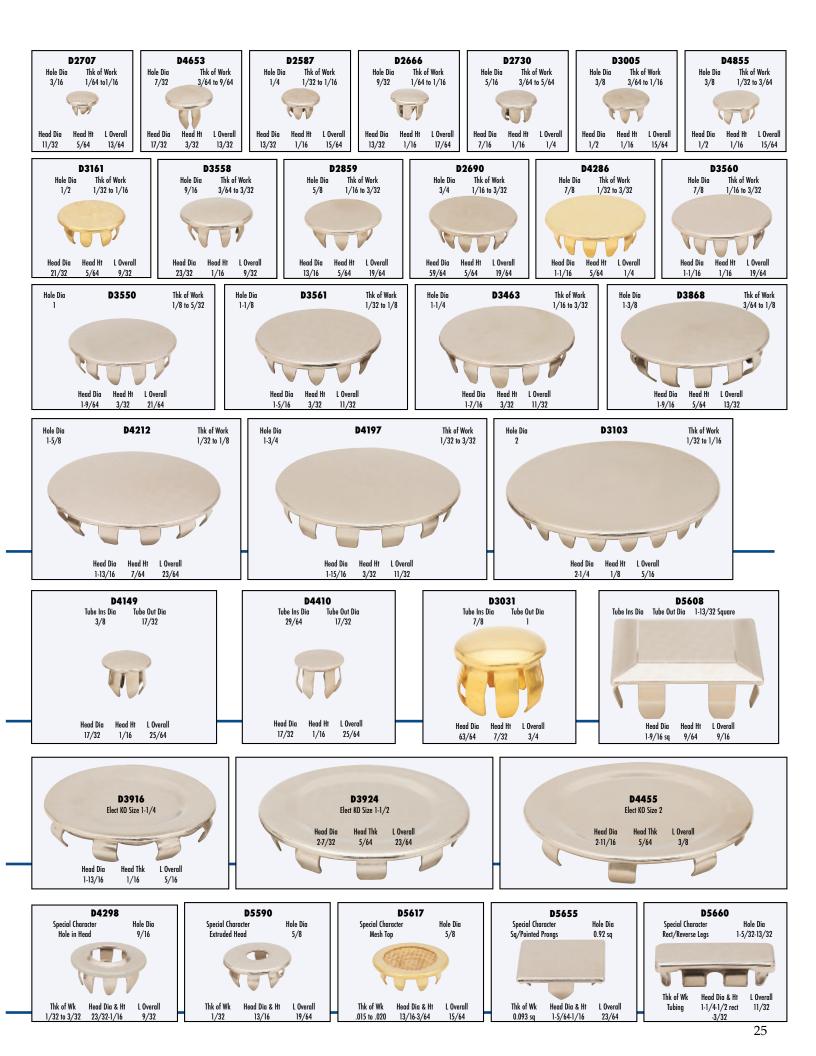
7/32

D3159

Thk of Work 3/64 to 5/64

Hole Dia

1/8



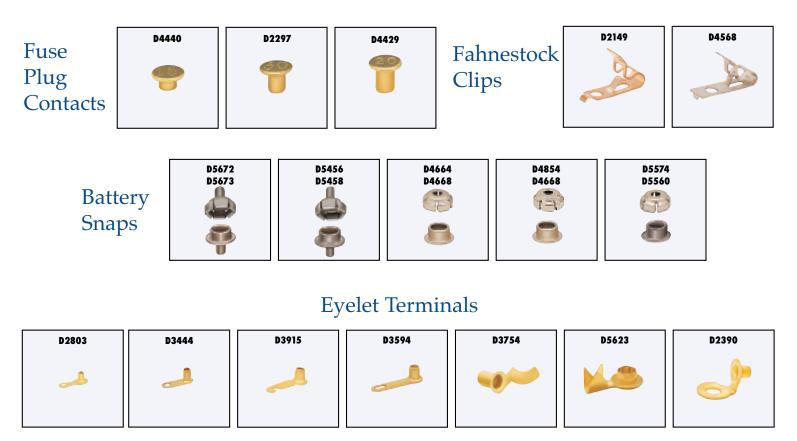
Terminals, Contacts, Eyelets and Additional Products for the Electrical, Appliance and Electronics Industries

The items displayed on these pages, commonly used by the Electrical, Appliance and Electronics Industries, are a representative sampling of the items available within each of these product groups.

In addition to these items, we refer you to our Eyelets and Hole Plugs, two product groups also commonly used by the Electrical, Appliance and Electronics Industries. For Eyelet information please see "An Introduction to Eyelets" on pages 10-13 and "GS® Eyelets" on pages 14-15. As an additional source of information regarding the over 3,800 different sizes of Stimpson Eyelets, please request the Stimpson Eyelet Catalog.

Hole Plug information, descriptions and sizes are available on pages 24-25.

ALL PHOTOS APPROXIMATE ACTUAL SIZE.





Contacts	D4907	D4817	D2234		Stin	DO. Inc.	n 💝
F	unnel Flan	ge Eyelets				Ferrules	
A2059	A3552	A3008	A2755		A2018	A2352	A3029
	l		L				
Should Eyelet		07 A20	056	A2145	A3024	A2362	
Tapp Eyel		96 D50	047 Î	D5361	D5379	D5052	

Terminal Washers



Spade and Ring Terminals



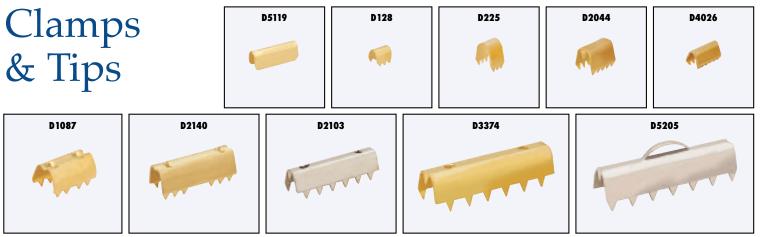
Ferrules, Shells, Caps and Cups

An Endless Variety...

Best described as drawn metal shells with little or no flange, Ferrules can be made in various configurations; straight or tapered, with a shoulder, closed end, or with almost any size or shape hole in the bottom. The shape of the bottom can vary from flat to spherical. This limited selection shows the wide range of styles available.



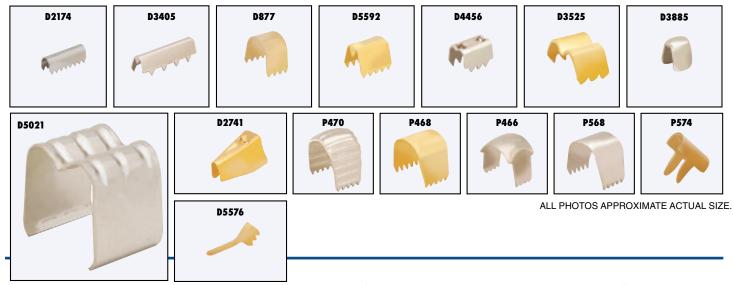
An introductory display of some of our most popular Clamps and Tips...



and a selection of our Corners...



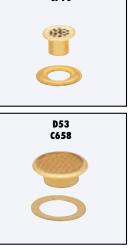
	D4578	D5698	D5611	D4743	D2557	D5619
D755	D754	D753	D752	D3625	D2659	
				e		
	D5704	D4959	D4688	D4964	D3920	D5278
			<u> </u>	Ā	2	8
D5476	D4523	D5644	D5423	D2957	D5094	
	٢			8	6	







Vents and Washers D4792 C790 Used in mattresses, rain gear, boots, hats...for air circulation or drainage. 638 Shown with matching washer, where appropriate. D53 C658



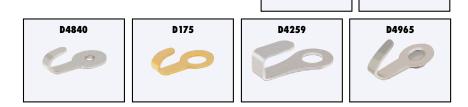
Washers

Commonly found with our grommets, vents and apparel eyelets, Stimpson washers also have numerous industrial applications.



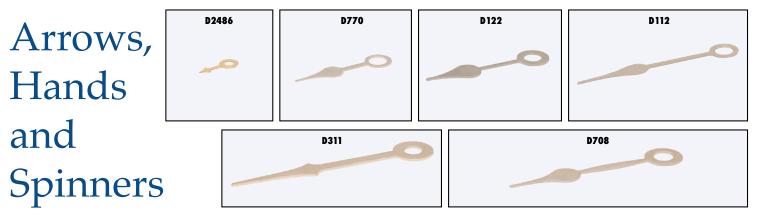
Hangers and Hooks

An introductory sampling of these products are displayed for your interest.



D372

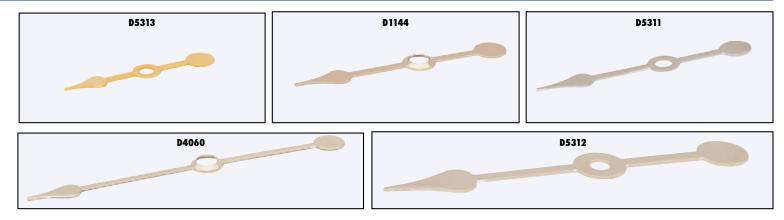
D2267



D5650		D2084	D2260	D1918				
C790		C755	C754	C528				
D54		D2421	D2263	D3097				
C755		C755	C754	(528				
D3738 C62	D3787	D4019	D2228 C754	D4395 C83				









Attaching Machines

Quality fasteners need to be supported by quality tooling and attaching machines. Whether your requirements are for a hand operated bench machine, or a fully automatic dual feed grommeting machine, Stimpson makes available to you the finest quality products in the marketplace...insuring that your investment in new tooling or a new machine will be a wise one.

The following is intended to be a brief introduction of machinery offered by the Stimpson Company, and therefore not all models or variations are shown.

For more information regarding Stimpson attaching machines and tooling, please ask to speak to one of our Machinery Customer Service Consultants, who will be happy to assist you. Additional information is also available on our website at *www.stimpson.com*.



Hand Drive

Used with a wooden or rawhide mallet, Stimpson Hand Drive Tools can be used to set most sizes of brass grommets with either plain, teeth or spur washers.



Low cost and versatile, the 405 machine is available with either a heavy duty cast iron frame, or in a lighter version aluminum frame. Ideal for setting Stimpson Self-Piercing Grommets & Washers.

405 Bench Press



Model C1

The low cost choice for setting Stimpson $C-E^{\circ}$ and Quick Rivets in light to medium riveting applications. Available with an automatic feed in a foot power model, or as a hand feed model with foot, pneumatic or electric power.



Model 479

Model 489

Model 479 is a hand feed machine, ideal where production is limited, available in either foot, pneumatic or electric power formats. Model 489 eyeleting machine is equipped as an automatic feed in the foot power version and as a hand feed in pneumatic and electric models.



Models J-239 and J-239R are fully automatic, dual feed grommeting machines which will, in a single action, punch out a hole in your material while simultaneously setting both the grommet and washer. They are completely electronic and do not require pneumatic service.

The Model J-237 is the single feed version (requires the hand feeding of the washer) of the Model J-239. In place of an automatic feed of the washer, the J-237 uses a hand operated shuttle device to move the washer into place, maintaining the operator's hands at a safe distance from the setting dies.

Note: Safety devices as required are provided with your machine. Safety guards or other operational safety devices provided should never be removed, disabled or over-ridden during operation since they are designed to reduce the potential of injury to the operator.

*Photographs may vary from actual machines due to minor design changes.



Model S-90

This pneumatic eyeleting machine is specifically designed for inserting small eyelets into light-duty applications. Raceways and setting tools are

interchangeable and the machine is easily converted from one size eyelet to another in a matter of minutes.



Model S-96

Provides automatic feeding and attaching of Stimpson CE® Rivets in light to medium applications. Engineered for versatility, this pneumatic machine can be fitted with optional, interchangeable roadways, hopper boxes and setting tools, allowing for use with the entire line of Stimpson CE® Rivets.



Model S-83

Designed to use small to mid size eyelets in most moderate volume applications, the very popular Model S-83 is highly versatile and can be used to make single or multiple eyelet settings. Models S-G83 and S-G2R-83 are used to set grommet sizes #00 to #2 in conjunction with a hand fed washer.



Model S-92

This heavy duty, electrically powered grommeting machine is designed to accommodate grommets from size #00 to #5 inclusive. It is available as a single or double revolution model. The single revolution machine can be used for grommet settings where materials are pre-punched. The double action model will cut a hole on the first revolution and feed and roll set the grommet on the second.



Model S-98

The Model S-98 is a heavy duty grommeting machine which will, in a single revolution, punch out a hole in your material while simultaneously feeding and setting the grommet. Using advanced cutting technology, the S-98 can punch a hole in even the most challenging of fabrics such as nylon or kevlar. A material thickness compensator allows materials with thickness difference of up to 1/8" to be set without a setting tool adjustment.



Model S-83 GW

A dual feed, heavy duty grommeting machine which pierces your material while it automatically feeds and sets both the grommet and the washer all with one tripping of the electric foot switch. Available for rolled rim grommet sizes #0 to #4 with matching spur washer, and plain grommet and matching neck washer, sizes #00 to #4.



Model S-92 GW

The S-92 GW is a dual feed, heavy duty grommeting machine. It offers the attractive advantage of being able to make settings in heavy duty industrial fabrics by punching out the hole and then attaching the grommet & washer in a single cycle. In addition, a material thickness compensator allows materials with thickness difference of up to 1/8" to be set without a setting tool adjustment. Available for grommet & washer sizes #00 to #4 inclusive.

Government Contracts

Approved, and in many cases, specified...Stimpson Grommets and Washers, Eyelets and Snap Fasteners, Clamps and Vents are manufactured in the United States of America and meet with the latest Military and Commercial Specifications.

Whether your product is a tent, field pack, duffel bag, parachute... Stimpson products can help you make your quality products that much better.

We are proud of the quality of our product and service and look forward to working together with you.. by providing free samples... making test settings in your products... quoting attractive pricing...or just by providing a friendly, knowledgeable voice on the other end of the phone.









Displayed are some of our most requested items. Stimpson Cage Code #57771

ISO 9001 Certified



MIL-G-16491 NASM16491



MIL-E-20652



HAT VENT & WASHER





MAIL BAG GROMMET & WASHER



900 SYLVAN AVE., BAYPORT, NY 11705-1097 PHONE: (631) 472-2000 • FAX: (631) 472-2425 WEB SITE: www.stimpson.com E-MAIL: customer_service@stimpson.com

Newest Additions to our Product Guide

Specially Designed Hole Plugs

Newly manufactured to our customer specifications





CE[®] Rivet for Boot Speed Laces







FLG LUF MT .902" x .660" .198" .010" Terminal

.160″

Special Eyelet

MT

.015″

OD FLG LUF

Vent

D5768

MT

.010'

FLG LUF

OD

.218" .460" .165"

.088" .200"



String Tie Eyelet





"Swatch Book" Eyelet and Washer

The flat design of both the Eyelet and the Washer make these parts ideal for use with fabric samples, sample books and display racks.



Photos approximate actual size. Hole size is approximate measurement after setting.





ISO 9001 Certified

900 SYLVAN AVE., BAYPORT, NY 11705-1097 Phone: (631) 472-2000 • Fax: (631) 472-2425 E-mail: customer_service@stimpson.com Web Site: www.stimpson.com